

Service Parts List for Models UC2024X and UC2724X

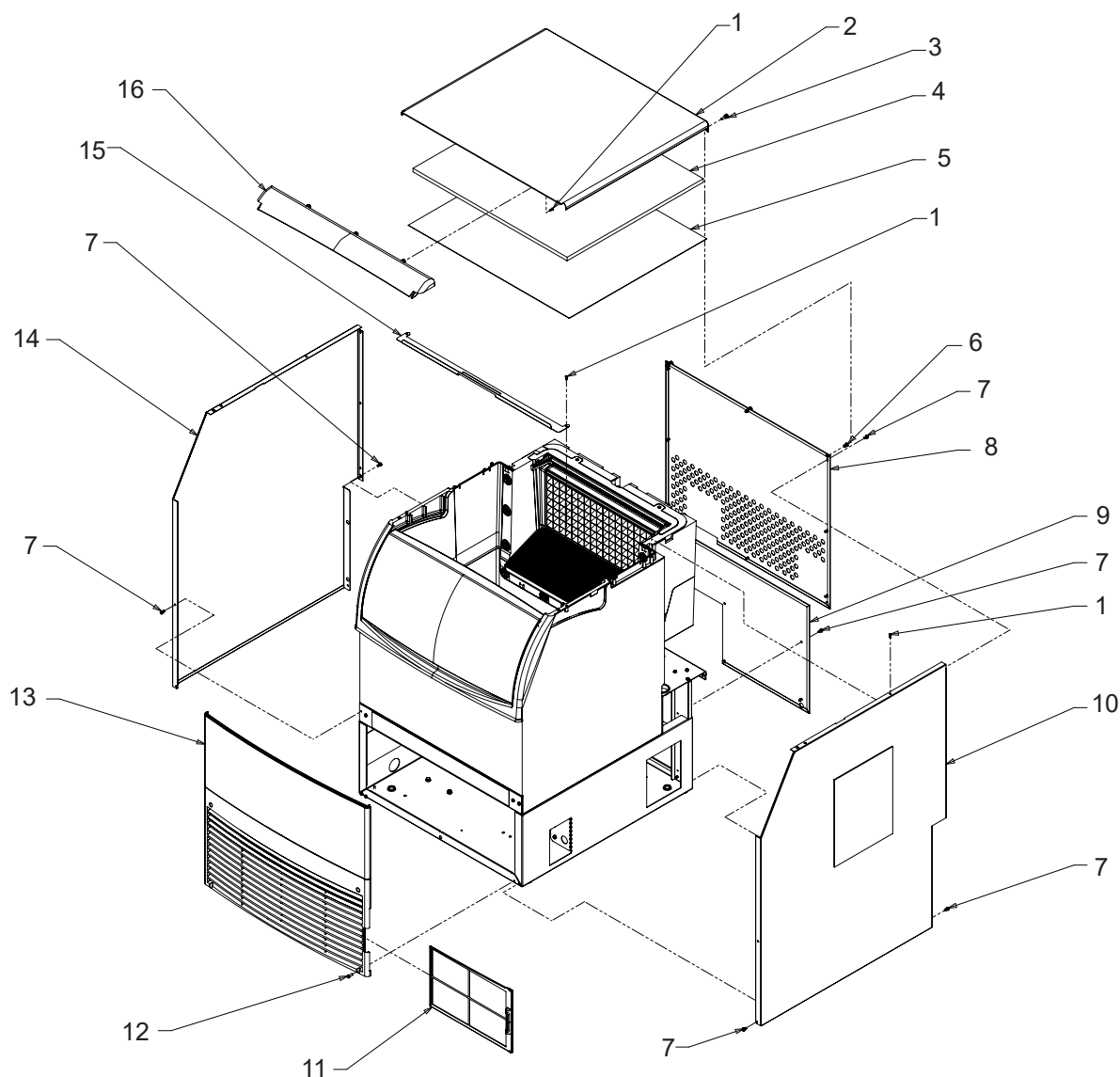
This is the service parts lists for the above Scotsman ice machines.
There are two cube sizes and two capacities.
Be CERTAIN to order the correct part for the model being worked on.

Contents

Cabinet	Page 2
Bin and Door	Page 3
Upper Bin Parts	Page 4
Water Pump, Valve and Tubes	Page 5
Fan and Fan Blade	Page 6
Water Cooled Parts	Page 7
Refrigeration	Page 8
Air Cooled Refrigeration	Page 9
Compressors	Page 10
Controller, Transformer and Harnesses.	Page 11

Service Parts List for Models UC2024X and UC2724X

Cabinet

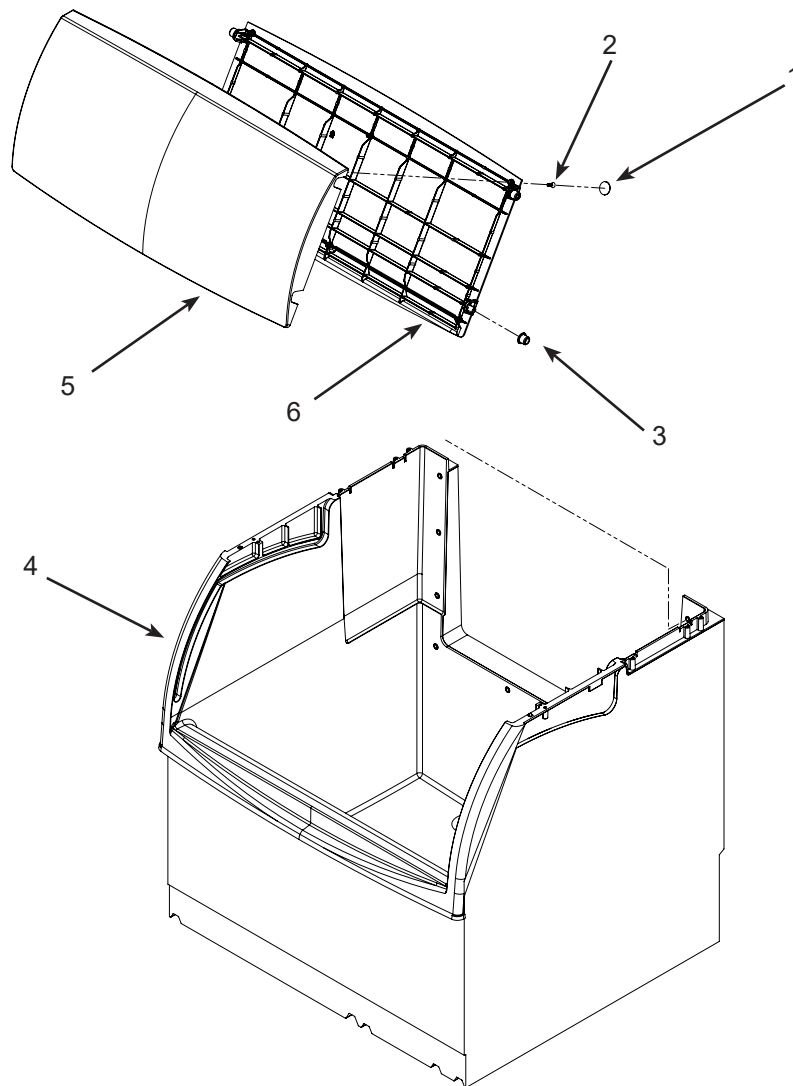


Item	Part Number	Description
1	03-3836-03	Screw
2	A40593-021	Top panel
3	03-0727-05	Thumb screw
4	02-4963-01	Top panel insulation
5	02-4962-01	Inner top panel
6	03-1642-08	Hex insert
7	03-3943-01	Screw
8	A40584-021	Upper back panel
9	A40585-001	Lower back panel
10	A40589-001	Right side panel
11	02-4952-01	Air filter
12	03-1404-12	Screw
13	02-4951-01	Front panel
14	A40589-002	Left side panel

15	A41068-001	Top frame bracket
16	02-4948-01	Top frame
Not Shown		
NS1	02-4391-03	Ice Scoop
NS2	KLP7	Legs, set of 4

Service Parts List for Models UC2024X and UC2724X

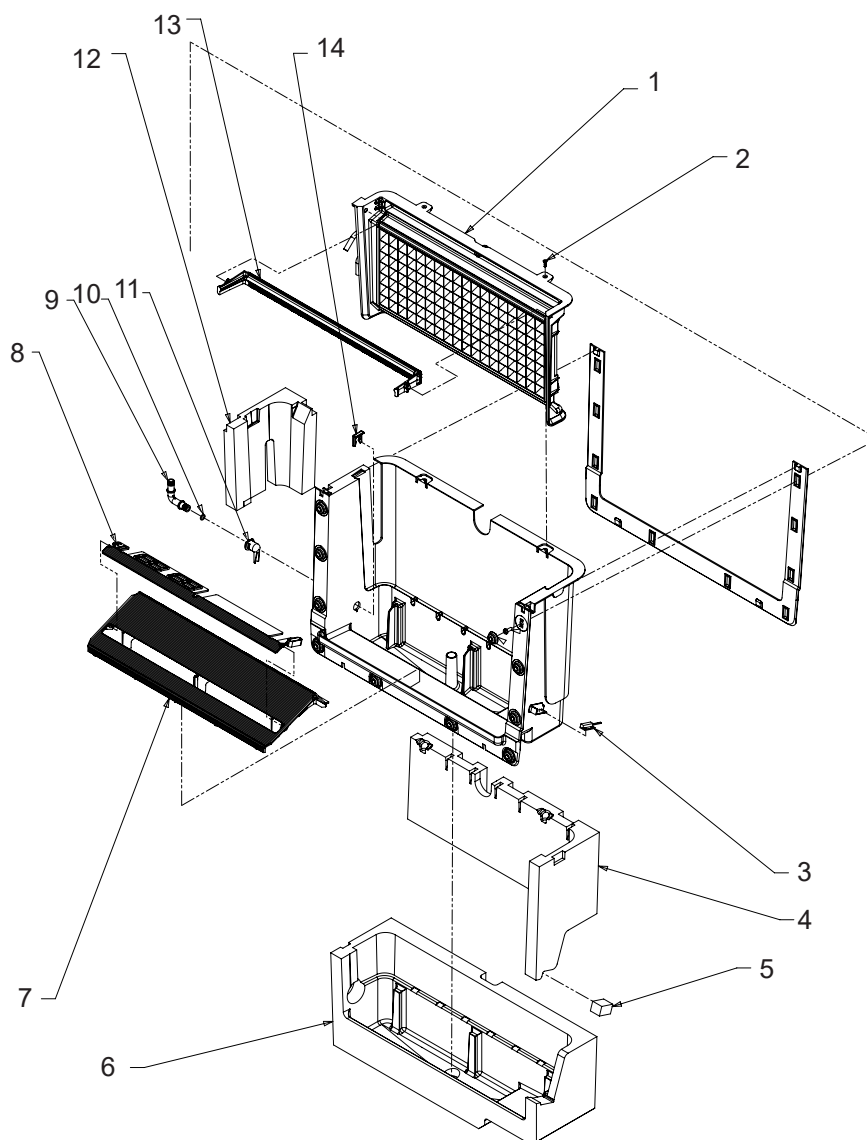
Bin and Door



Item	Part Number	Description
1	02-5019-01	Screw cover
2	03-3870-01	Screw
3	03-3941-01	Bushing
4	A40668-003	Bin assembly
5	02-4946-01	Outer door
6	02-4946-02	Inner door

Service Parts List for Models UC2024X and UC2724X

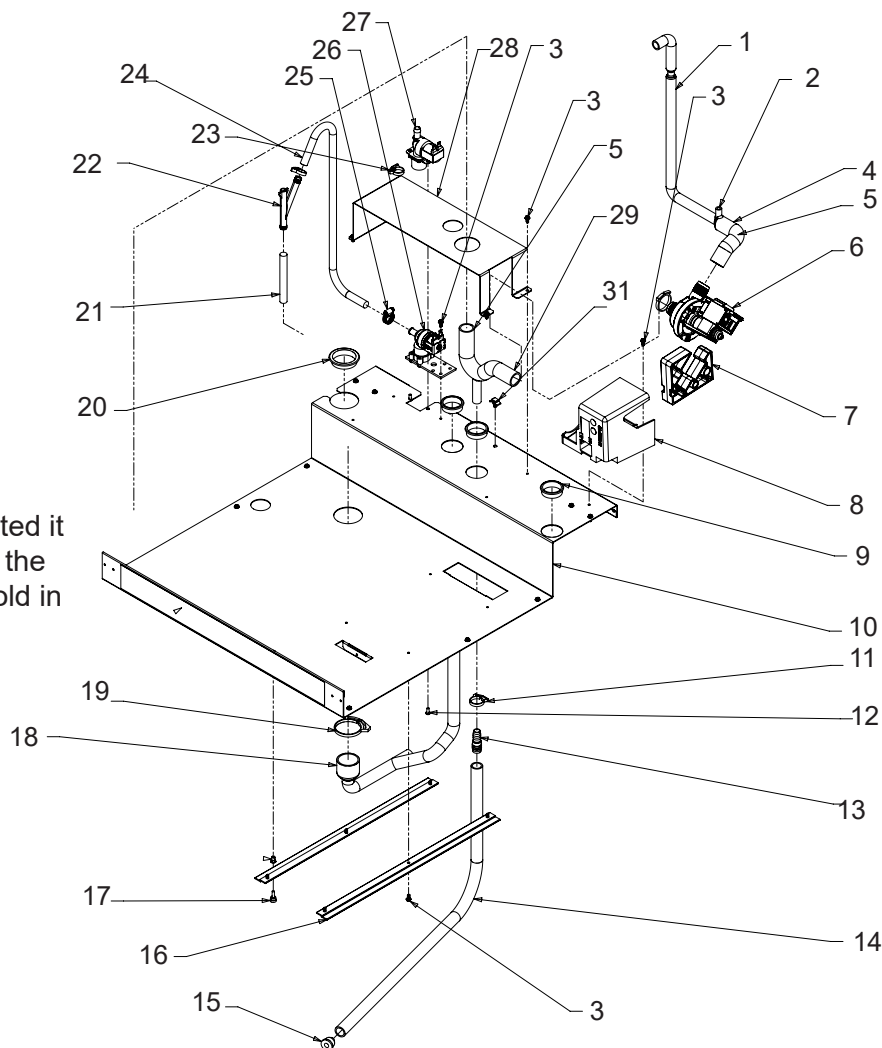
Upper Bin Parts



Item	Part Number	Description
1	A40970-021	Evaporator, medium cube
	A40970-022	Evaporator, small cube
2	03-3870-01	Screw
3	11-0563-06	Flap / curtain switch
4	02-5036-02	Insulation
5	02-4335-01	Plug
6	02-5036-01	Insulation
7	02-5029-01	Ice chute
8	02-5028-02	Flap with magnet
9	02-4381-01	Water inlet fitting, barbed
10	13-0617-04	O-ring
11	02-4381-02	Spout
12	02-5036-03	Insulation
13	02-5027-01	Water distributor / spray bar
14	02-4381-03	Clip

Service Parts List for Models UC2024X and UC2724X

Water Pump, Valve and Tubes



Note: If a length is listed it is for the application, the actual part may be sold in longer lengths

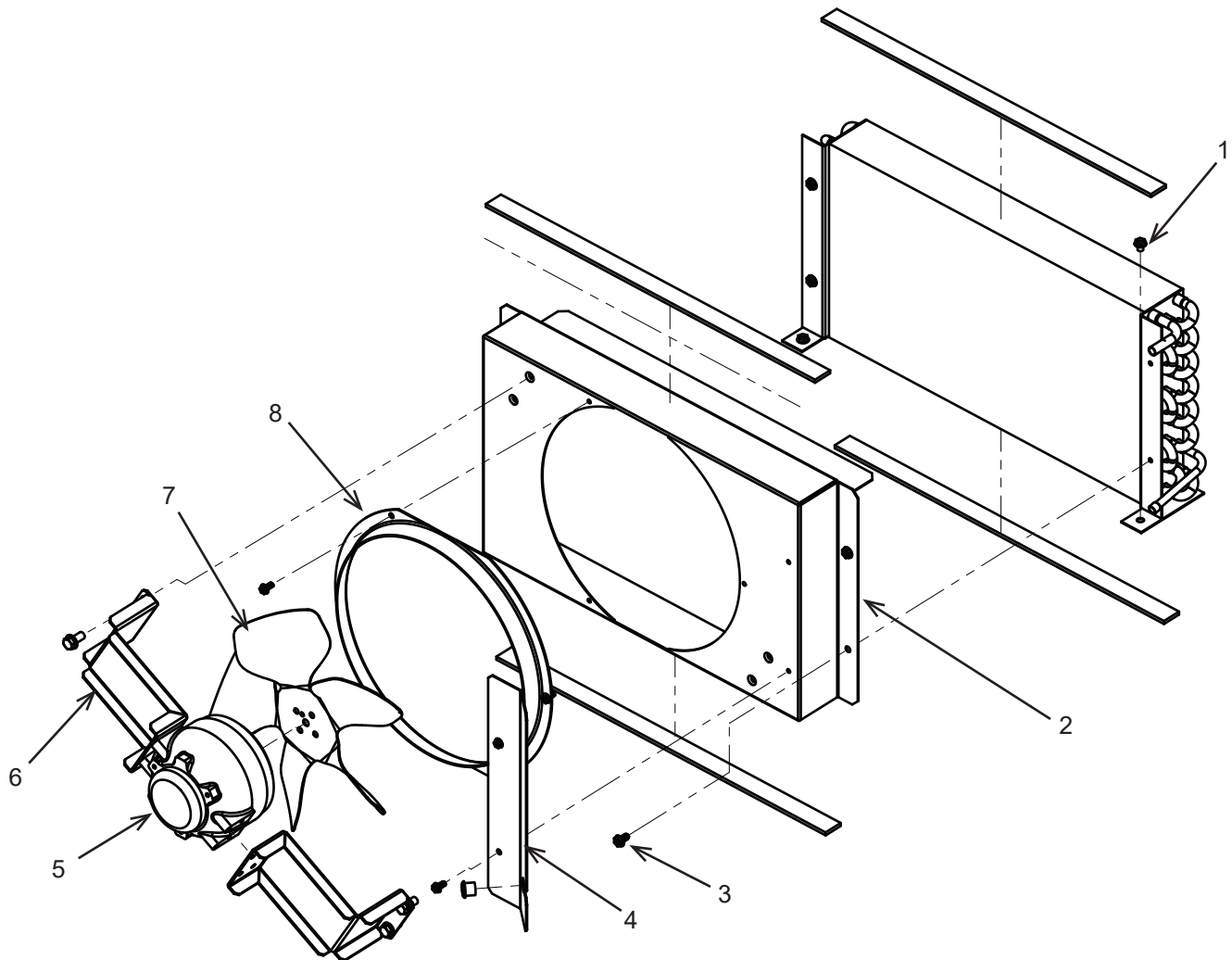
Item	Part Number	Description	Item	Part Number	Description
1	13-0095-00	Insulation, 18 inches	18	02-5033-01	Bin drain tube
2	11-0606-02	Thermistor set, place end with blue wires here	19	02-2814-13	Hose clamp
3	03-3943-01	Screw	20	12-1213-15	Snap bushing
4	02-5035-01	Pump outlet tube	21	13-0674-02	Water inlet hose, 28 inches for 60 Hz models
5	13-0227-00	Insulation, 4 inches	22	02-5030-01	Air break
6	12-3122-21	Water pump, 115 volt	23	02-2814-06	Hose clamp
7	02-5233-01	Pump grommet	24	13-0674-02	Water inlet hose, 28 inches for 60 Hz models
8	02-5032-01	Pump housing	25	02-1912-04	Hose clamp
9	12-1213-13	Snap bushing	26	12-3124-07	Inlet water valve, 115 volt
10	A40583-003	Base pan top	27	11-0568-02	Inlet water valve, 230/50
11	02-2814-08	Hose clamp	28	A41955-001	Sump stand
12	03-1531-01	Screw, metric M4 for 50 Hz water valve	29	02-5034-01	Pump inlet hose
13	16-1213-02	Barbed adapter	30	02-3112-01	Wire mount
14	13-0674-06	Drain tubing, 38 inches			
15	13-0840-01	Plug			
16	02-4992-01	Rail			
17	03-0727-05	Thumb screw			

October 2025

Page 5

Service Parts List for Models UC2024X and UC2724X

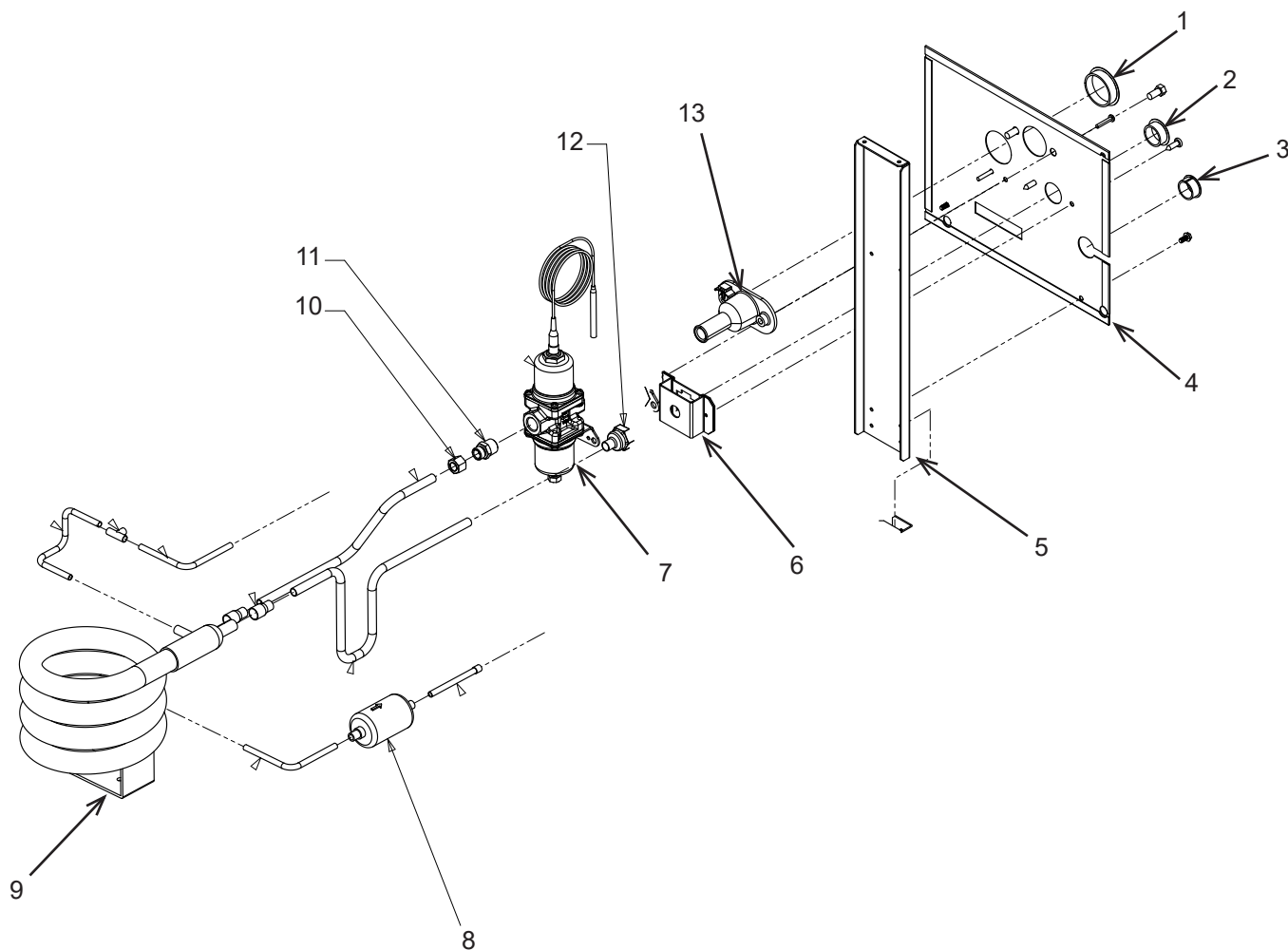
Fan and Fan Blade



Item	Part Number	Description
1	03-3963-02	Screw
2	A40971-001	Shroud
3	03-3943-02	Screw
4	A40750-001	Baffle
5	12-3236-01	Fan motor, 115 volt
6	A41098-001	Fan motor bracket
7	18-8998-01	Fan blade
8	02-5123-01	Venturi

Service Parts List for Models UC2024X and UC2724X

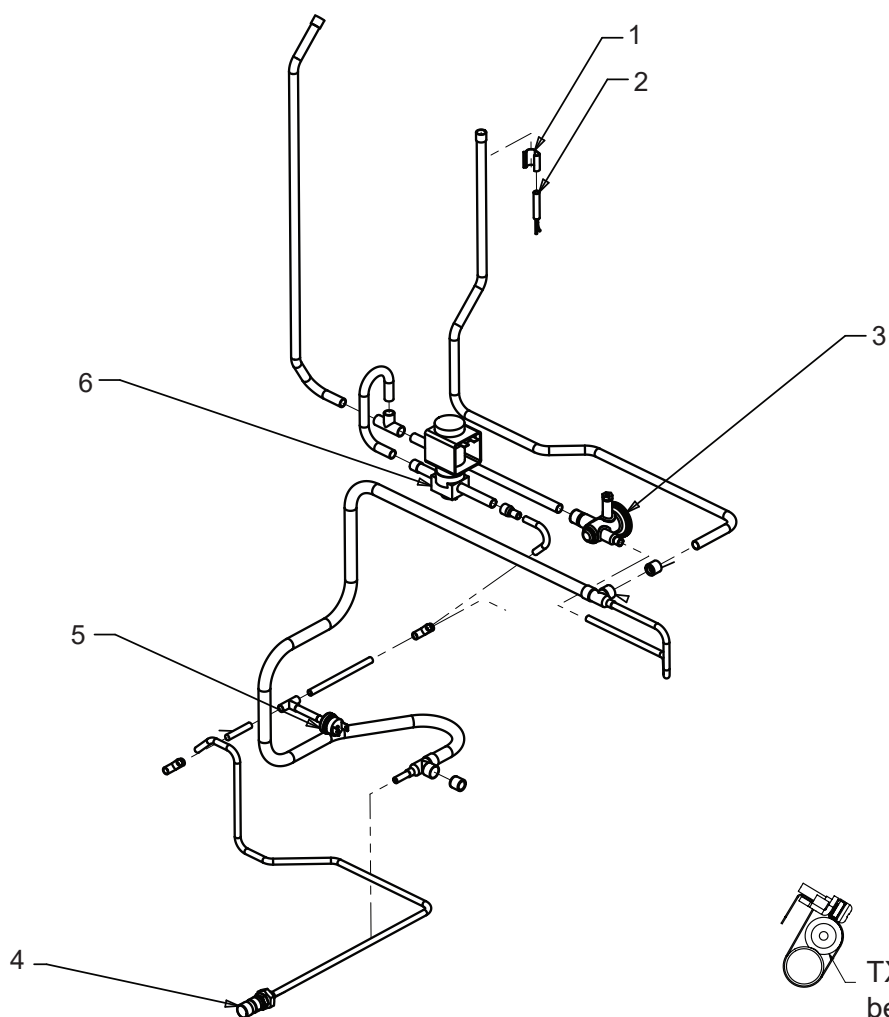
Water Cooled Parts



Item	Part Number	Description
1	02-1875-25	Snap bushing, AC
2	02-1875-21	Snap bushing, AC
3	12-1213-10	Snap bushing
4	A40587-001	Utility panel
5	A40586-001	Bracket
6	A39550-002	Bracket for drain fitting
7	11-0608-05	Water reg valve, 180 PSIG
8	02-3319-01	Drier
9	18-8869-01	Water cooled condenser
10	16-1217-01	Ferrule
11	16-1215-01	Fitting
12	16-1154-02	Water drain fitting
13	02-3692-21	Drain fitting

Service Parts List for Models UC2024X and UC2724X

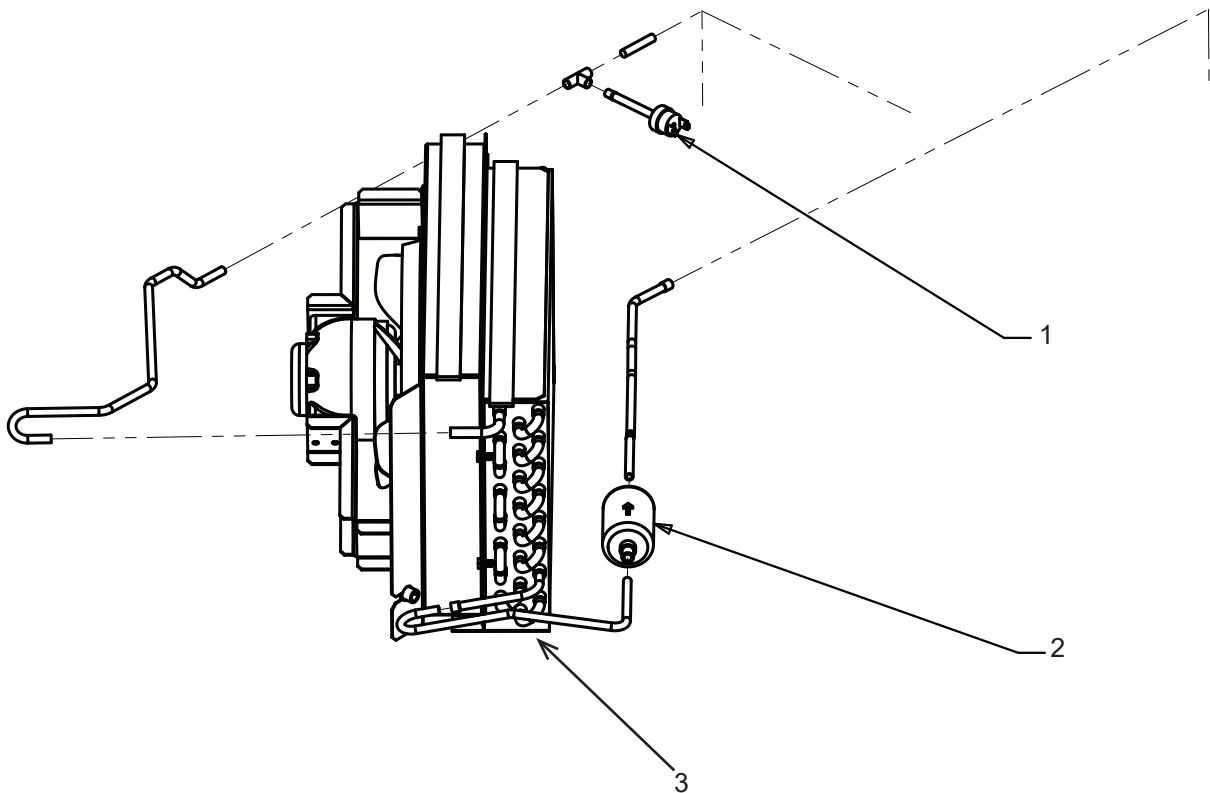
Refrigeration



Item	Part Number	Description
1	03-1711-01	Clip
2	11-0606-02	Thermistor, black wires end connects here, wires down
3	16-1269-21	TXV, UC2024X
	16-1269-22	TXV, UC2724X
	19-0599-06	Insulation wrap
4	16-1138-01	Valve body
	16-1139-01	Valve core
	16-1140-01	Valve cap
5	11-0501-06	High pressure cut out, 350 PSIG
6	11-0493-02	Hot gas valve, 120 volt

Service Parts List for Models UC2024X and UC2724X

Air Cooled Refrigeration

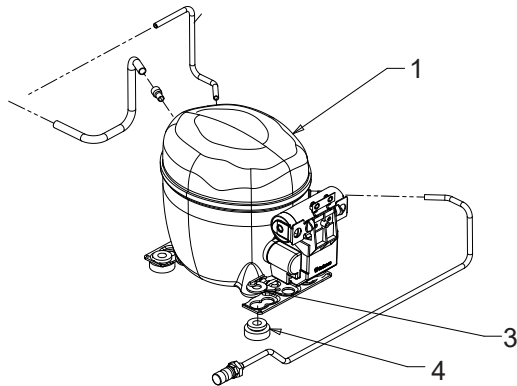


Item	Part Number	Description
1	11-0566-04	Fan pressure switch
2	02-3319-01	Drier
3	18-8942-01	Air cooled condenser

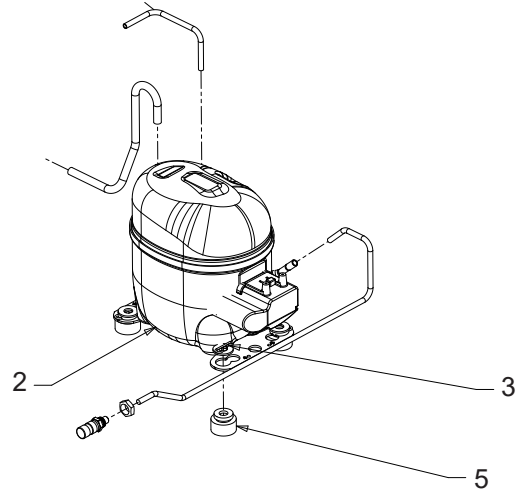
Service Parts List for Models UC2024X and UC2724X

Compressors

UC2024 Compressor



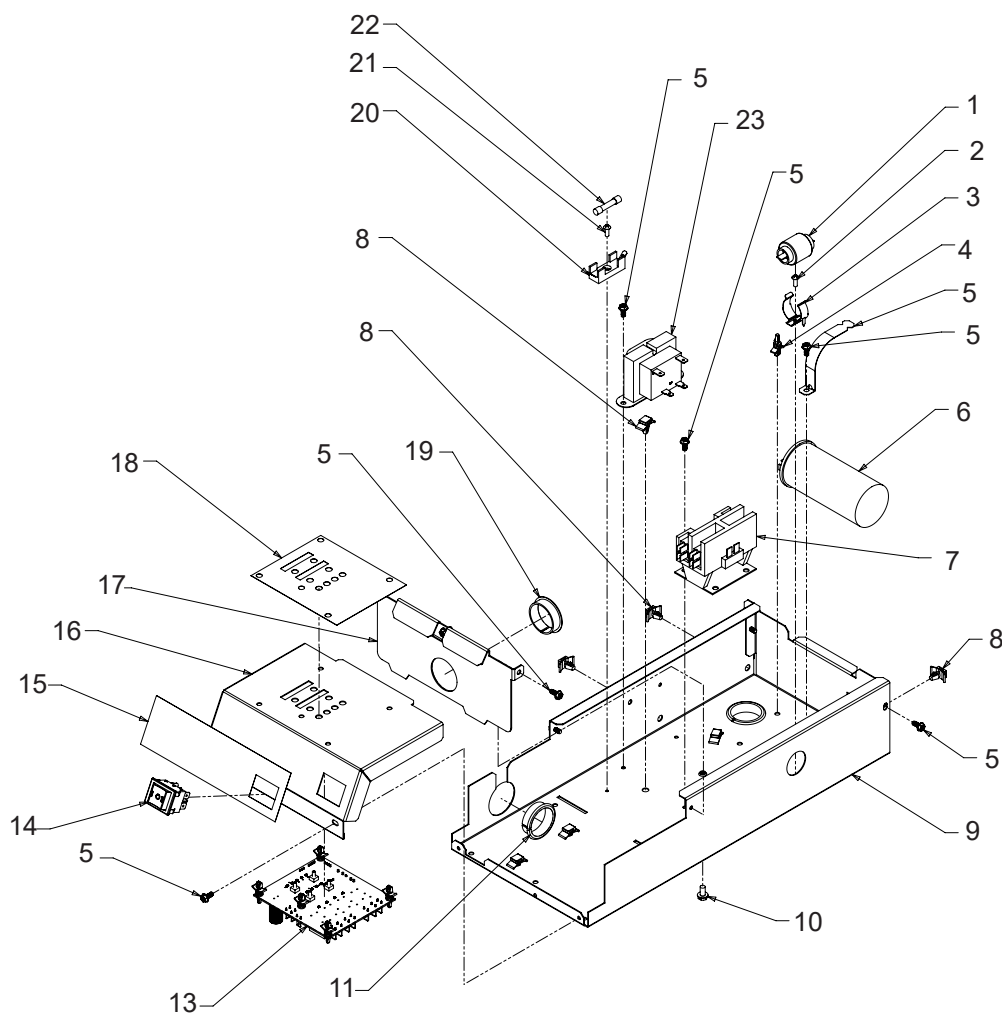
UC2724 Compressor



Item	Part Number	Description
1	18-9011-21	Compressor kit, 115 volt for UC2024X Includes starting components
1a	18-9011-52	Relay
1b	18-9011-53	Start capacitor
1c	18-9011-51	Overload
2	18-9013-21	Compressor kit, 115 volt for UC2724X 115 volt 60 Hz Kit includes starting components and dryer
See page 11 for starting component numbers		
	18-9013-51	Overload for 115 volt, 60 Hz
3	03-1407-08	Flat washer
	03-3821-01	Hitch pin
4	18-8964-01	Grommet, UC2024X
5	18-4700-28	Grommet, UC2724X

Service Parts List for Models UC2024X and UC2724X

Controller, Transformer and Harnesses



Item	Part Number	Description	19	12-1213-20	Snap bushing
1	18-9013-52	Current Relay for UC2724X	20	12-2687-01	Fuse block
2	03-1638-06	Screw	21	03-1638-06	Screw
3	18-8835-02	Bracket	22	12-2686-02	Fuse
4	03-1727-02	Standoff	23	12-2924-01	Transformer, 115 x 12
5	A37651-001	Strap		12-2924-03	Transformer, 230 x 12
6	18-9013-53	Start Capacitor, run for 115 volt UC2724X	Harnesses - Not shown		
7	18-9013-51	Overload, for 115 volt	1NS	12-3225-01	Main wire harness
8	02-1798-00	Cable tie wire mounting	2NS	12-3231-01	Compressor harness, UC2024X
9	A41688-001	Control box, metal box only	3NS	12-3144-01	Compressor harness, UC2724X
10	0681187	Ground screw			
11	12-1213-20	Snap bushing			
13	11-0668-21	Controller			
14	12-3232-01	Master switch (On/Off/Wash)			
15	17-3685-01	Label, 60 Hz			
	17-3685-06	Label, 50 Hz			
16	02-4830-02	Box cover			
17	A40618-002	Barrier			
18	17-3685-41	Overlay, 60 Hz			